



# COOL-LUBE 102

## SOLUBLE OIL METALWORKING FLUID

### General Description:

COOL-LUBE 102 is an economically formulated soluble oil for general machining of most types of metals. This product contains an excellent R.P. package and will not cause staining on parts. When used with RiteWay slideway lubricants, COOL-LUBE 102 is resistant to bacteria that cause rancidity and unpleasant odors.

Color and Appearance	Amber Liquid
Specific Gravity @ 68°F	.97
Flash Point	>300°F
pH of Concentrate	N/A
pH @ 3%	8.8-9.0
Odor	Oil
Solubility in Water	Soluble

### Benefits:

- Can be used on steel, stainless steel, and all non-ferrous metals. Will not stain metals or machine surfaces.
- Excellent for general machining in job shop applications.

#### Recommended Usage Concentration

General Machining	20:1
Heavy Duty Machining	15:1
Very Severe Machining	10:1

#### Refractometer Chart

30:1 – 3.2
25:1 – 3.8
20:1 – 4.8
15:1 – 6.2
10:1 – 9.1

- Always add coolant to water

### Storage:

Store at room temperature and away from sources of ignition. Keep container closed when not in use.

### Disposal:

According to Federal, State, and Local Regulations.

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