



COOL-LUBE 116

SEMI-SYNTHETIC MACHINING FLUID

General Description:

COOL-LUBE 116 is a semi-synthetic machining fluid that can be used on all types of materials, including soft metals such as die cast zinc and aluminum or brass. This product does not contain free sulfur or chlorine, but instead utilizes the newest technology centered around high molecular weight polymers. COOL-LUBE 116 does not cause build-up or stickiness on machine surfaces or fixtures which cause excessive downtime. When used with RiteWay slideway lubricants, COOL-LUBE 116 is extremely bio-stable and can be left in a machine for long periods of time without getting rancid.

Color and Appearance	Blue Liquid
Specific Gravity @ 68°F	.98
Flash Point	>210°F
pH of Concentrate	9.5
pH @ 1:10	8.7
Odor	Mild
Solubility in Water	Soluble

Benefits:

- Effective on all metals.
- Very bio resistant when using RiteWay slideway lubricants.
- Good corrosion protection.
- Does not leave sticky residues.

Storage:

Keep at room temperature and avoid freezing. Keep container closed when not in use.

Disposal:

According to Federal, State, and Local Regulations.