



RUST FREE 301

WATER SOLUBLE RUST PREVENTATIVE

General Description:

RUST FREE 308 is a heavy-duty water based corrosion inhibitor that is formulated for indoor protection of all ferrous metals. This product combines the synergies that exist between boramides, carboxylic acids, and polymers to create a resilient, semi-hard coating that resists moisture. The product can also be easily removed by using an alkaline cleaner. Passing the part coated with RUST FREE 301 through a heated drying tunnel will increase the film thickness, further improving protection.

Color and Appearance	Lt. Amber Liquid
Specific Gravity @ 68°F	1.08
Flash Point	>210°F
pH of Concentrate	10.5
pH @ 5%	9.0
Odor	Mild
Solubility in Water	Soluble

Benefits:

- **Effective long-term indoor protection.**
- **Synthetic rust inhibitor effective in humid conditions.**

Storage:

Keep at room temperature. Avoid freezing. Keep container closed when not in use.

Disposal:

According to Federal, State, and Local Regulations.

Issue Date: June 1, 2004